

Work Order ID 154117

Wednesday, December 14, 2016 10:18:30 A

154117

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Item ID: D139-799-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Engine Wash

Start Date: 12/5/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/6/2016 Req'd Qty: 1.00

1

Customer: CDART02

Reference: RMA RA112430

Approvals: Process Plan: MFDate: 16-12-14 Tooling:

Date: _____

Run Start ***NR1***

QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D139-799	L
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100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 112430
D139-799-015 X 1 B149546

KIT WAS USED AND ASSEMBLED FOR TRADE SHOW

DISSASSEMBLE

SCRAP:

D4146-1 X 2 B143719

D4182-1 X 2 B143874

RETURN TO STOCK :

AN526-1032R16 X 4 M134360

AN832-6J X 2 M134606

AN924-6J X 4 M134544

D4121-1 X 2 B149687

D4121-3 X 1 B144148

D4121-5 X 1 B144150

D4131-041 X 1 B145586

D4131-043 X 1 B142891

D4384-1 X 1 B143816

MS21919-WDG9 X 20 M134574

NAS1149C0932R X 4 M133992

MF 16-12-14

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Item ID: D139-799-015**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Engine Wash**Start Date:** 12/5/2016 **Start Qty:** 1.00***1*****Cust Item ID:****Required Date:** 12/6/2016 **Req'd Qty:** 1.00***1*****Customer:** CDART02**Reference:** RMA RA112430**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Run Start *NR1*****Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	QC21- Final Inspection - Work Order Release	0.00							
110									
QC	Memo	0.00							
Quality Control									

16/12/14 ME
16-12-14

Picklist Print

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Work Order ID: 154117

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/5/2016

Required Date: 12/6/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN
REV.L DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN526-1032R16		Purchased		No			Each	197.0000		-4			
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AN526-1032R16

Screw

Location

Loc Qty

Loc Code

ST326

197

m134360

4

m134702

193

MF 16-12-14

AN832-6J

Purchased

No

Each

27.0000

-2

AN832-6.J

Union

Location

Loc Qty

Loc Code

OVER007

20

m135864

10

m136295

10

ST324

7

m134606

2

m135603

5

MF 16-12-14

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Work Order ID: 154117

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/5/2016

Required Date: 12/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN924-6J

Purchased

No

Each

33.0000

-4

AN924-6J

NUT

Location

Loc Qty

Loc Code

FG

4

123245

2

m132256

2

ST322

29

m134544

4

m135864

5

m135948

20

MF 16-12-14

D139-799-015

Manufactured

No

Each

1.0000

1

D139-799-015

Engine Wash

Location

Loc Qty

Loc Code

FG

1

151657

1

1x 149546

MF 16-12-14

D4121-1

Manufactured

No

Each

15.0000

-2

D4121-1

Hose Assembly

Location

Loc Qty

Loc Code

FG

3

114101

1

132053

2

ST213

12

149687

2

151314

2

151979

8

MF 16-12-14

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Work Order ID: 154117

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/5/2016

Required Date: 12/6/2016

Start Qty: 1.00

Required Qty: 1.00

D4121-3

Manufactured No

Each

8.0000

-1

D4121-3

Hose Assembly

Location

Loc Qty

Loc Code

FG

1

91535

1

ST213

7

144148

1

151315

2

151965

4

MF 16-12-14.

D4121-5

Manufactured No

Each

8.0000

-1

D4121-5

Hose Assembly

Location

Loc Qty

Loc Code

ST213

8

144150

1

151316

3

151945

4

MF 16-12-14.

D4131-041

Manufactured No

Each

9.0000

-1

D4131-041

Manifold Assembly

Location

Loc Qty

Loc Code

ST085

5

145586

1

151432

4

ST090A

4

151905

4

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/5/2016

Required Date: 12/6/2016

Start Qty: 1.00

Required Qty: 1.00

D4131-043

Manufactured No

Each

10.0000

-1

D4131-043

Doubler Assembly

Location

Loc Qty

Loc Code

ST085

10

142891

1

151726

4

151915

5

MF 16-12-14

D4384-1

Manufactured No

Each

12.0000

-1

D4384-1

Placard

Location

Loc Qty

Loc Code

FG

5

80679

5

ST095

7

143816

1

151317

6

MF 16-12-14

MS21919-WDG9

Purchased

No

Each

109.0000

-20

MS21919-WDG9

Clamp

Location

Loc Qty

Loc Code

ST093

20

m134574

20

ST293

89

m135865

89

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/5/2016

Required Date: 12/6/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0932R

Purchased

No

Each

132.0000

-4

NAS1149C0932R

WASHER

Location

Loc Qty

Loc Code

ST265

132

m133902

4

m134702

128

mF 16-12-14